PALKKODA OÜ

Planing price list

Weinig Unimat 23E. Maximum **input blank**: 230 × 140 mm (width × thickness). This is not the finished size. Allowance must remain for planing; suitability depends on the blank, its straightness and the required finished size.

Plain four-sided planing

Customer-supplied dry, clean, edged and metal-free sawn timber. Base rates apply to a uniform batch of at least 5 m³, one finished size and one pass. Charges are based on the **input timber volume**.

Species	Beam / plank €/m³	Board €/m³
Spruce / pine	55	70
Aspen / alder / lime	60	75
Larch / Douglas fir	75	90
Birch	90	105
Oak / ash / beech	105	120

Size categories. Beam/plank: input thickness at least 45 mm. Board: input thickness 25-44 mm. Minimum width: 95 mm. The maximum input cross-section of 230 × 140 mm applies to both. Blanks thinner than 25 mm require an individual quote.

Setup: €40 per finished size for plain planing. For batches below 5 m³, add 25% to processing; minimum invoice €80 including setup.

Material is not included in the service price. Straightening, extra passes, cross-cutting, sorting, packaging, drying and transport are charged separately.

For batches over 20 m³, the calculator shows a preliminary estimate. The final price is confirmed in an individual quotation.

Profiles and chamfers

Preliminary rates. The profile is confirmed against a drawing or sample and the cutters available. This table does not guarantee immediate availability of every profile. New cutters are charged separately. The same input-size and machining-allowance requirements apply.

Operation	Extra €/m³	Setup €
Straight 45° chamfer, 2 edges	+10	50
Straight 45° chamfer, 4 edges	+15	50
Rounded edges, 2 edges	+15	60
Rounded edges, 4 edges	+20	60
Tongue-and-groove cladding	+35	80
Grooved decking	+25	70
Rhombus / floorboard profile	Individual quote	From 80
New profile	Individual quote	Individual quote

Setup is charged per finished size and profile. The 25% small-batch surcharge below 5 m³ applies to processing, not to setup.

Example: spruce beams

5 m³, four straight chamfers: 5 × (55 + 15) + 50 = **€400 + VAT**.

Example: thinner boards

Spruce or pine input blanks 100 × 25 mm, planed to 90 × 20 mm, with 45° chamfers on all four longitudinal edges. For 5 m³ of input timber: 5 × (70 + 15) + 50 setup = **€475 + VAT**. Chamfer size and the available machining allowance are confirmed against a drawing or sample.

Enquiries: **info@palkkoda.ee** | +372 5569 8797. Include species, input and finished dimensions, lengths and quantity.